

WATER-BASED ADHESIVE

ABSTRACT OF THE DISCLOSURE

5 The present invention is directed to a water-based  
adhesive composition, comprising an admixture of: (A) about  
5 to about 80 wt% of an aqueous polyester polyurethane  
dispersion; and (B) about 95 to about 20 wt% of an aqueous  
10 aliphatic polyurethane dispersion. The present invention  
is also directed to a method of adhering a workpiece or  
adherent to a substrate using the above water-based  
adhesive composition.